



PROJECT DIRECTOR M.Prokic	DATE 06.08.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION			
drew H. Puga	DATE MODIFY		MPI-ULTRASONICS MARAI 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045				
MATERIAL:							
General tolerance SN 258440							
dimension nomiale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	90090_aluminium
Ecart (mm)	0.05	0.1	0.15	0.2	0.3	0.5	SCALE: 1:5
							SHEET 1 OF 1
							A2